



注：设备技术不断更新升级，此手册技术参数仅供参考，如有疑问，请联系汇聚技术人员
Note: Viiyu is constantly upgrading the equipment and updating this catalog.
The technical parameters in this manual are for reference only. If any questions, please contact us.



Viiyu Automation Equipment (Chongqing) Co., Ltd.
渝 汇 聚 自 动 化 设 备 (重 庆) 有 限 公 司

地址：中国重庆市渝北区黄山大道中段1号

Add: No. 1, Middle Section of Huangshan Avenue, Yubei District, Chongqing, China.

电话 / Tel: +86 176 2370 1161

传真 / Fax: +86 577 5577 1610

网址 / Web: www.viiyu.com

邮箱 / E-mail: info@viiyu.com

浙江汇聚自动化设备有限公司

地址：浙江省乐清市经济开发区纬十一路298号

Add: No.298, 11 Road, Yueqing Economic Development Zone, Yueqing City, Zhejiang, China.

Automation solutions
PROFESSIONAL SERVICE PROVIDER

自动化解决方案专业服务商

自动化装配线、自动化检测线、自动化焊接线

Automatic Assembly Line, Automatic Testing Line, Automatic Welding Line



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汇聚创新、智领未来



ABOUT US 关于我们

汇聚自动化成立于 2013 年，是一家专业的非标自动化设备的研发和制造公司；创业 10 年来，已经先后服务了 100 多家集团和上市公司。公司在浙江省乐清市和湖北省武汉市先后设立了两个制造基地以满足不同业务的发展需求。

Huiju Automation was established in 2014 and is a professional research and manufacturing company for non-standard automation equipment; In the past 10 years of entrepreneurship, we have served over 100 groups and listed companies. The company has established two manufacturing bases in Leqing City, Zhejiang Province and Wuhan City, Hubei Province to meet the development needs of different businesses.



未来我们将从三个维度为客户服务

In the future, we will fully provide customers with satisfactory service



- Provide customers with cost-effective intelligent equipment
- Provide customers with intelligent factory solutions (production line planning, lean layout, logistics warehousing, data-driven information)
- Provide customers with the talent needed for smart devices

成立于 2013 年
Established in 2013

服务了 100 多家公司
Served over 100 companies

2 个生产制造基地
2 manufacturing bases



定制化自动化设备解决方案

全方位客户服务与支持

跨越多个行业的客户群体

我们公司专注于自动化设备的研发、制造和销售，业务范围涵盖多个领域，包括工业自动化、智能制造、物流系统等。

我们的客户遍布国内外，涵盖了多个行业，针对不同行业的客户，我们提供多样化的自动化设备解决方案，以满足其生产和制造的特定需求。无论是国内客户还是海外客户，我们都以专业的技术和优质的服务赢得了客户的信赖和好评。

国内：浙江省、湖北省、上海市、江苏省、北京市、福建省、广东省、江西省、安徽省、甘肃省等
国外：俄罗斯、泰国、伊朗、土耳其、乌兹别克斯坦、阿尔及利亚、孟加拉等

Domestic: Zhejiang Province, Hubei Province, Shanghai City, Jiangsu Province, Beijing City, Fujian Province, Guangdong Province, Jiangxi Province, Anhui Province, Gansu Province, etc
Foreign countries: Russia, Thailand, Iran, Türkiye, Uzbekistan, Algeria, Bangladesh, etc



Our company focuses on the research and development, manufacturing, and sales of automation equipment, covering multiple fields including industrial automation, intelligent manufacturing, logistics systems, etc.

Our customers are located both domestically and internationally, covering multiple industries. For customers in different industries, we provide diversified automation equipment solutions to meet their specific production and manufacturing needs. We have won the trust and praise of both domestic and overseas customers with our professional technology and high-quality service.

汇聚创新、智领未来

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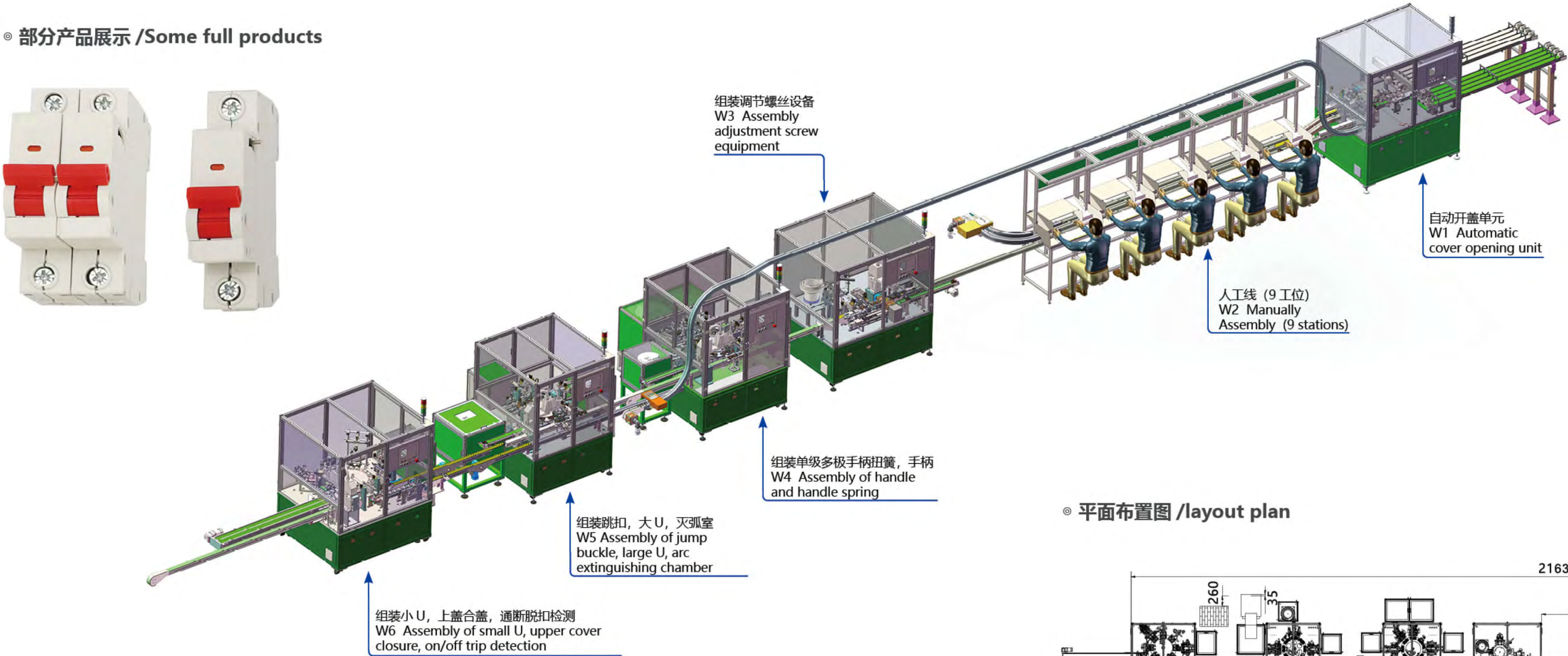
磁轭焊接设备
COIL METAL PARTS BRACKET AUTOMATION WELDING EQUIPMENT 17



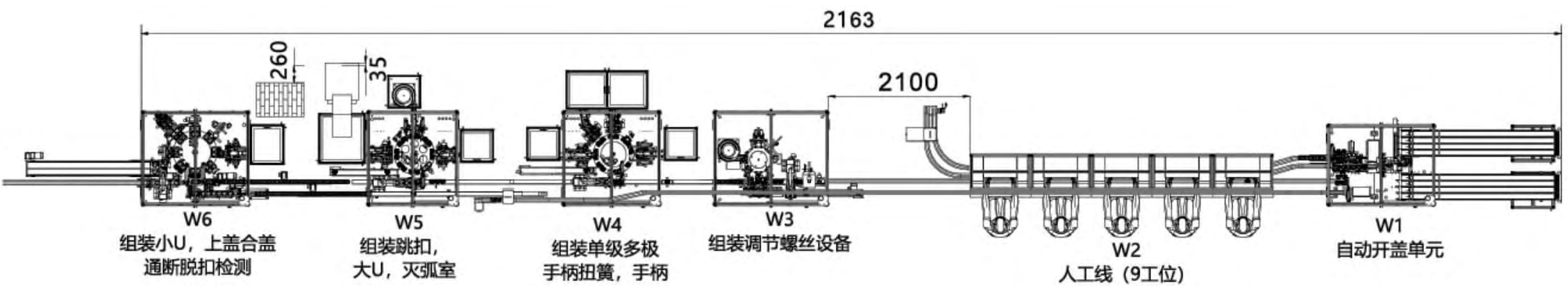
小型断路器自动化装配线

MCB AUTOMATIC ASSEMBLY LINE

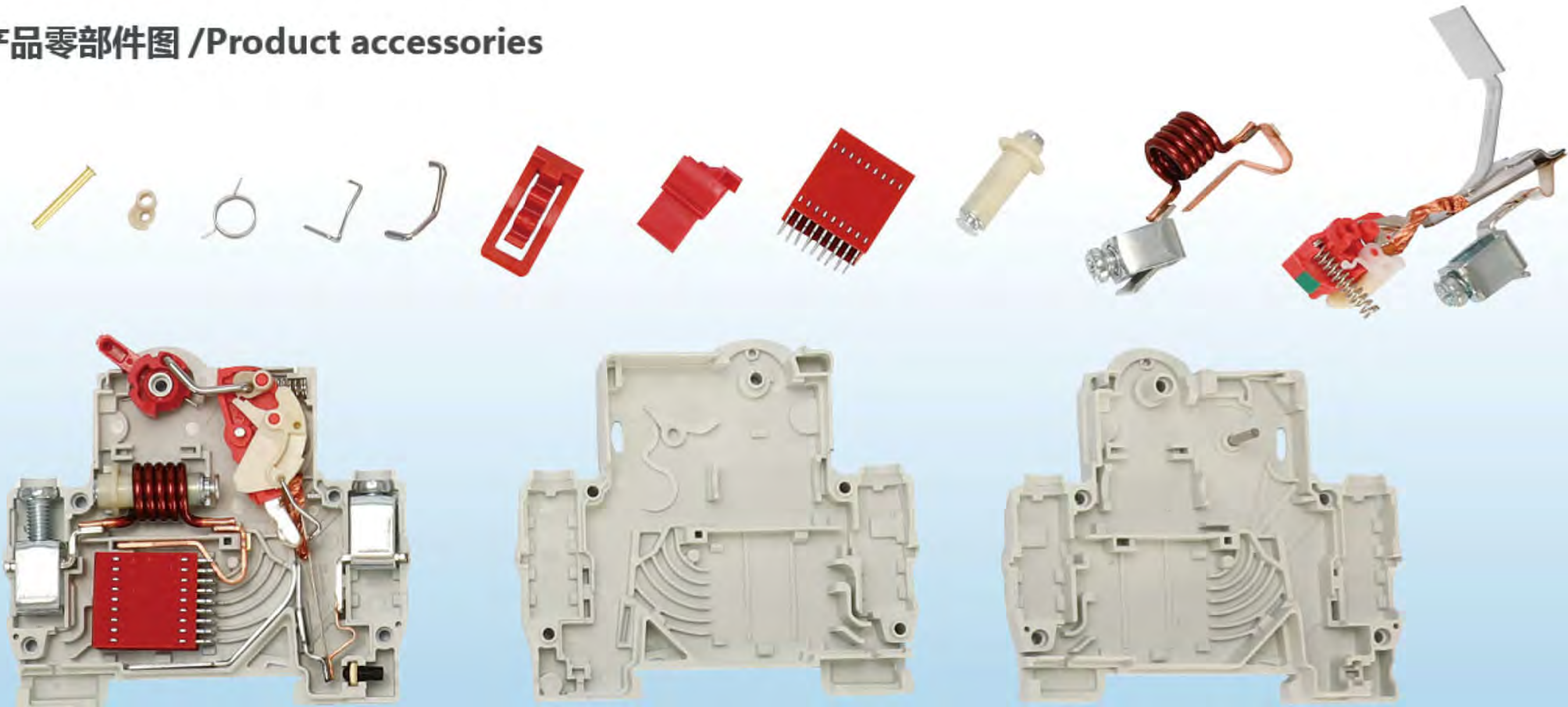
部分产品展示 /Some full products



平面布置图 /layout plan



产品零部件图 /Product accessories



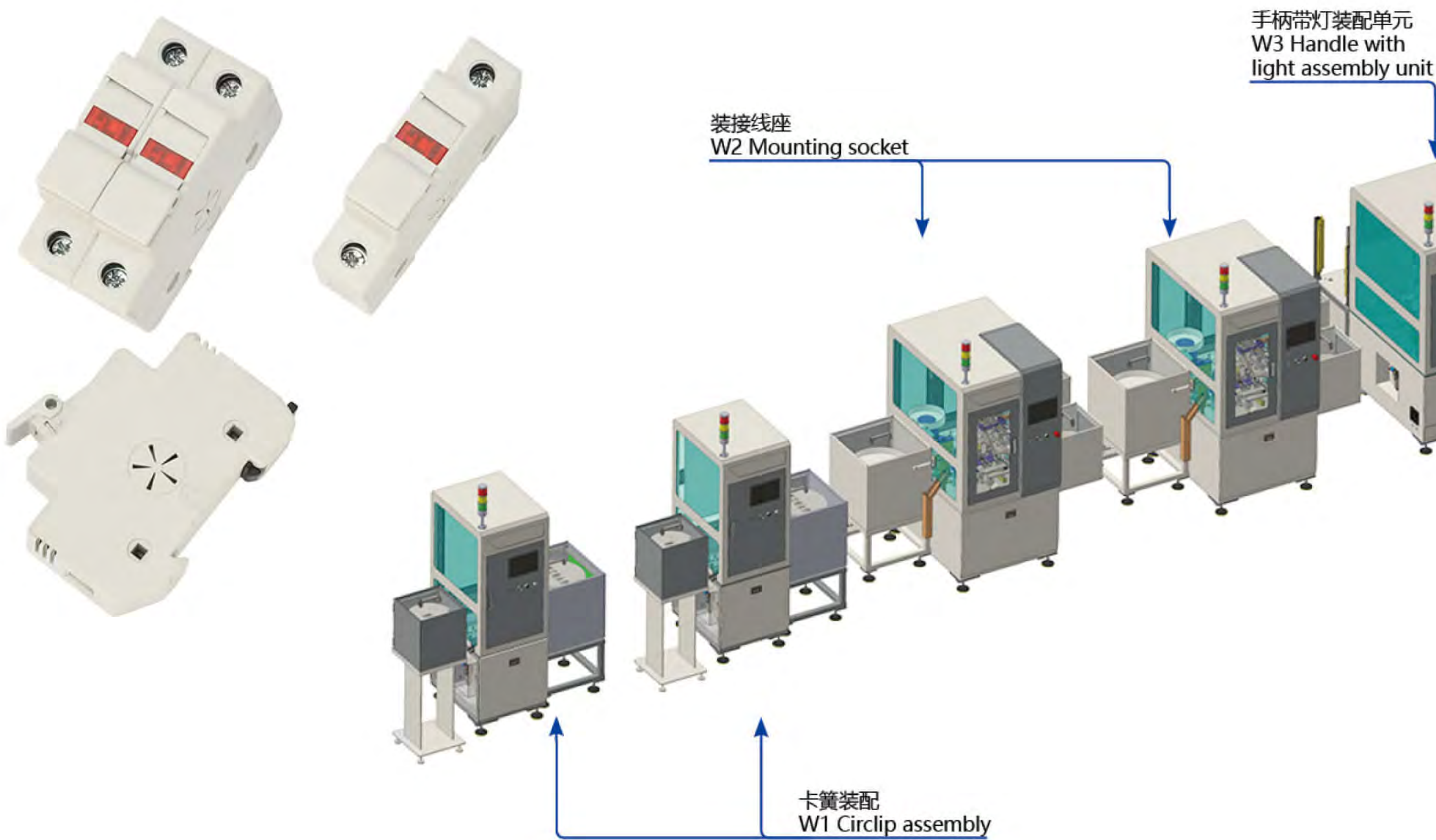
技术参数 /technical parameter

参数名称 Parameter Name	备注 Remarks	元器件名称 Component Name	元器件品牌 Component Brand
① 设备尺寸 Size	24263*2375*1900 (MM)	⑧ PLC	OMRON
② 重量 Weight	4170 (KG)	⑨ 触摸屏 Touch Screen	MCGS
③ 电压 Voltage	220/380V	⑩ 气动 Cylinder	SMC
④ 气压 Air Pressure	0.6MP	⑪ 传感器 Sensor	OMRON
⑤ 效率 Efficiency	2S/pcs	⑫ 电机 Motor	PANASONIC
⑥ 设备外观 Equipment Appearance	可定制 Customizable	⑬ 机器人 Robot	EPSON/FANUC
⑦ 网络 Network	可定制 Customizable		

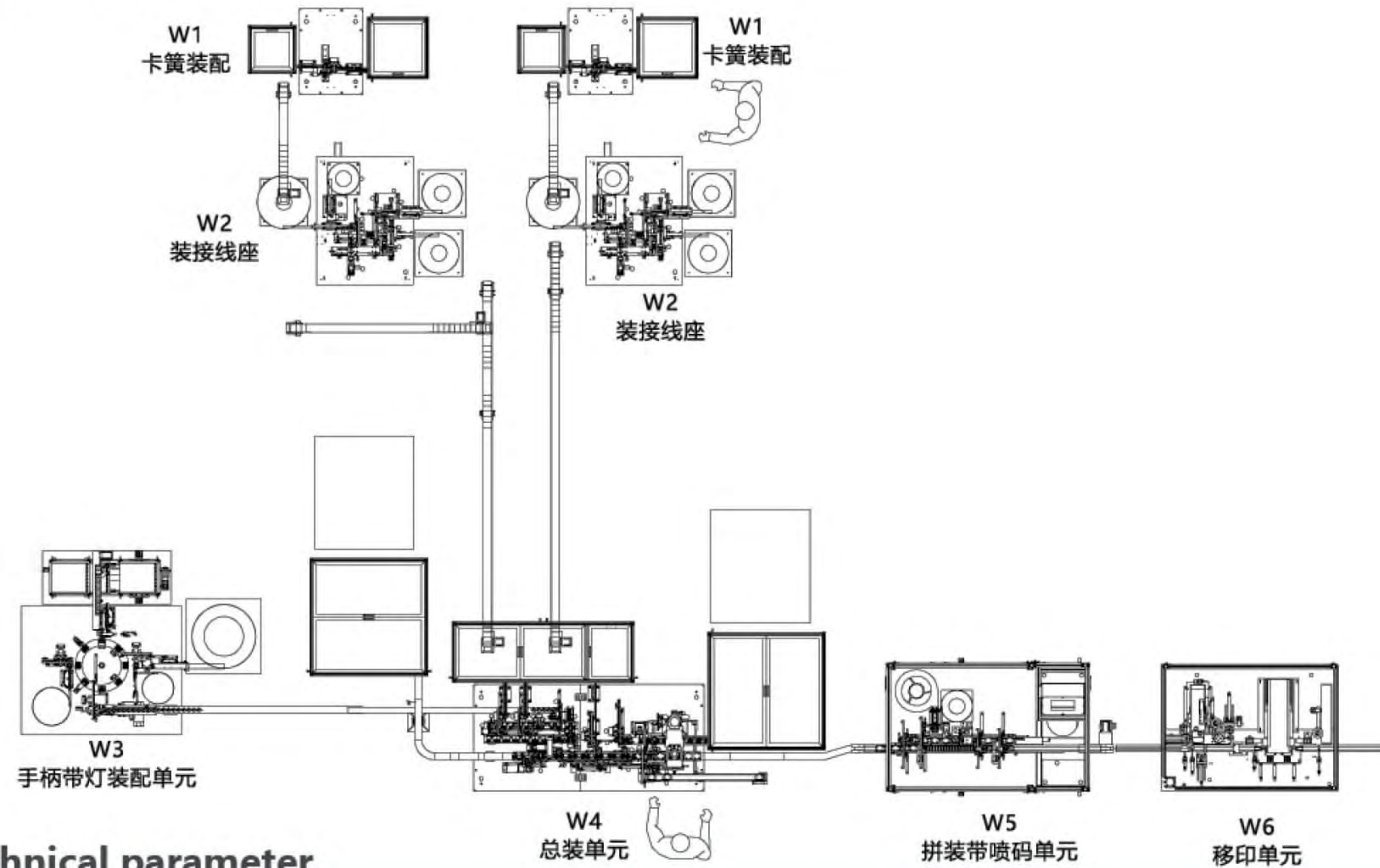
光伏熔断器自动化装配线
PHOTOVOLTAIC FUSE CIRCUIT BREAKER
AUTOMATION ASSEMBLY AND TESTING LINE



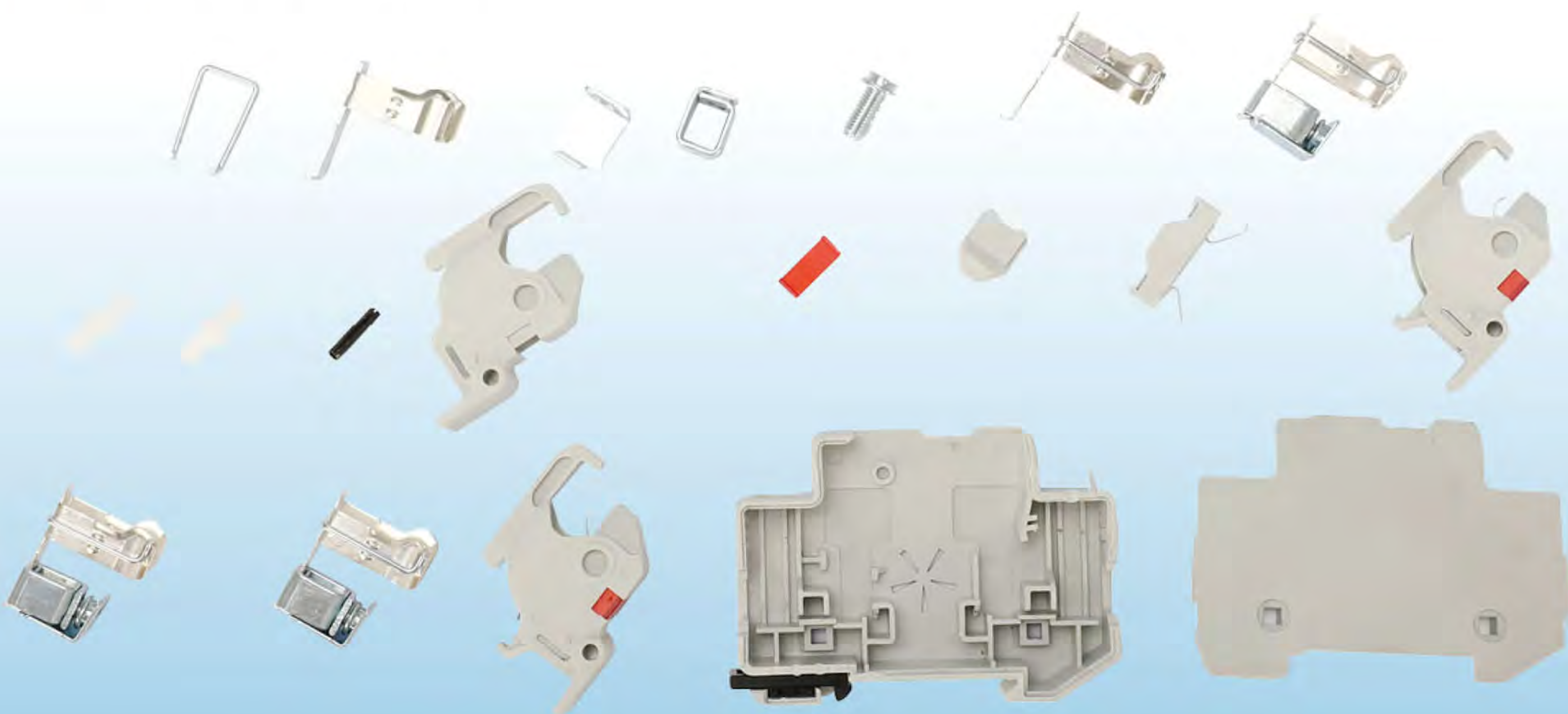
◎ 部分产品展示 /Some full products



◎ 平面布置图 /layout plan



◎ 产品零部件图 /Product accessories

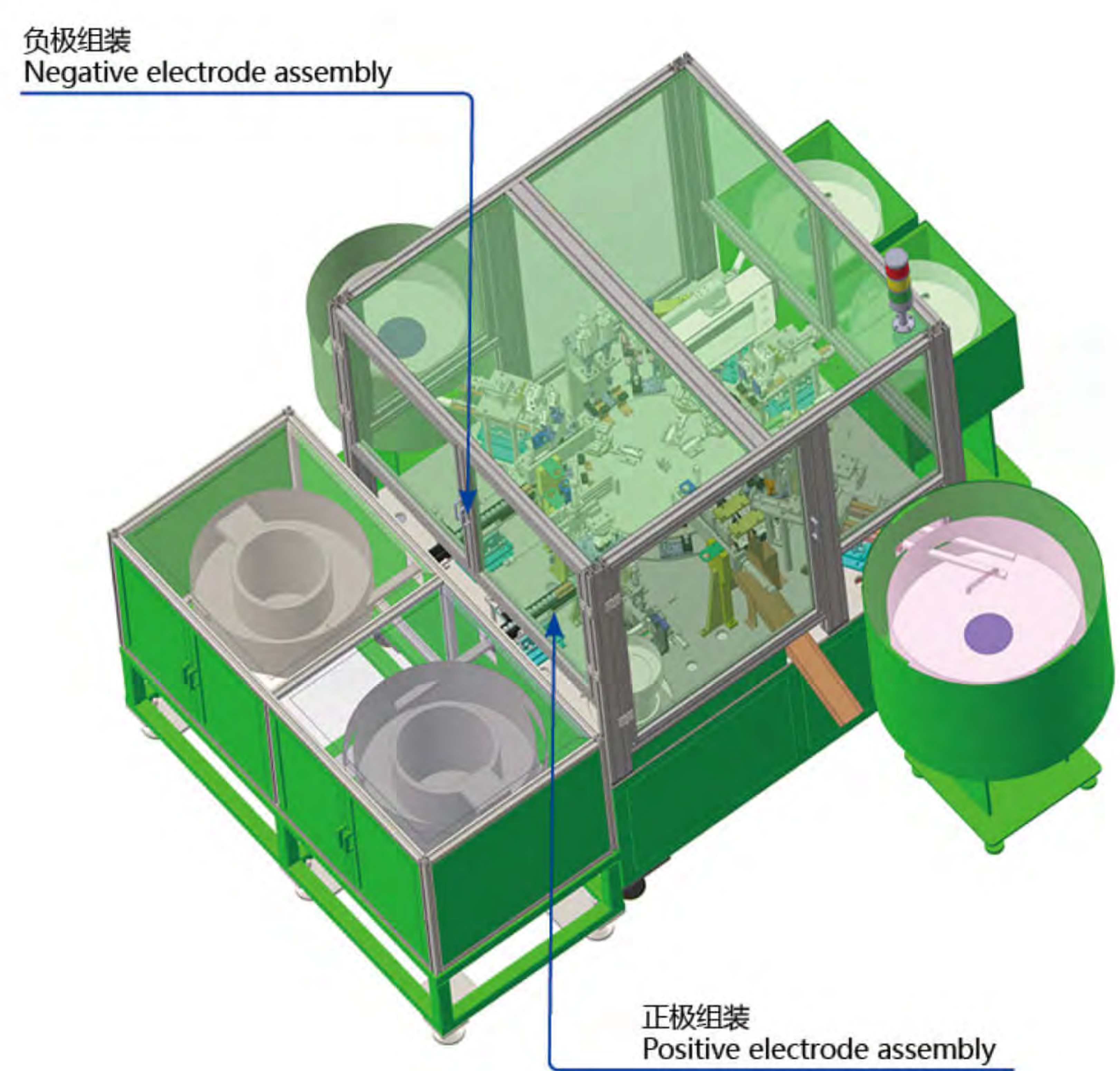


◎ 技术参数 /technical parameter

参数名称 Parameter Name	备注 Remarks
① 设备尺寸 Size	21000*3000*1800 (MM)
② 重量 Weight	2500 (KG)
③ 电压 Voltage	220/380V
④ 气压 Air Pressure	0.6MP
⑤ 效率 Efficiency	3S/pcs
⑥ 设备外观 Equipment Appearance	可定制 Customizable
⑦ 网络 Network	可定制 Customizable

元器件名称 Component Name	元器件品牌 Component Brand
⑧ PLC	OMRON
⑨ 触摸屏 Touch Screen	MCGS
⑩ 气动 Cylinder	SMC
⑪ 传感器 Sensor	OMRON
⑫ 电机 Motor	PANASONIC
⑬ 机器人 Robot	EPSON/FANUC

光伏连接器自动化装配设备
PHOTOVOLTAIC CONNECTOR ASSEMBLY MACHINE



◎ 产品零部件图 /Product accessories



◎ 部分产品展示 /Some full products

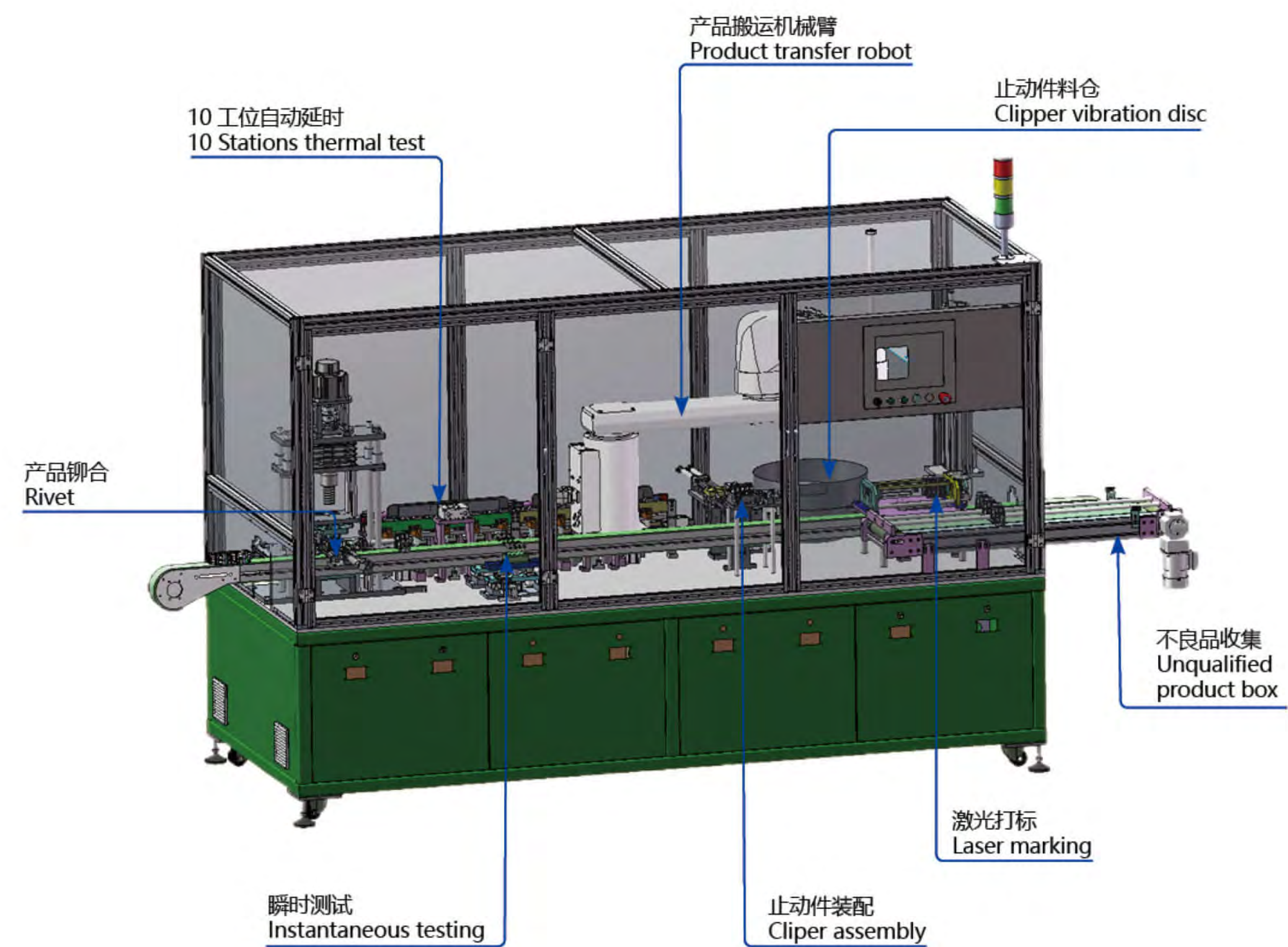


◎ 技术参数 /technical parameter

参数名称 Parameter Name	备注 Remarks
① 设备尺寸 Size	3000*3000*1800 (MM)
② 重量 Weight	780 (KG)
③ 电压 Voltage	220/380V
④ 气压 Air Pressure	0.6MP
⑤ 效率 Efficiency	3S/pcs
⑥ 设备外观 Equipment Appearance	可定制 Customizable
⑦ 网络 Network	可定制 Customizable

元器件名称 Component Name	元器件品牌 Component Brand
⑧ PLC	OMRON
⑨ 触摸屏 Touch Screen	MCGS
⑩ 气动 Cylinder	SMC
⑪ 传感器 Sensor	OMRON
⑫ 电机 Motor	PANASONIC
⑬ 机器人 Robot	EPSON/FANUC

集成小型检测设备
INTEGRATED MCB TESTING EQUIPMENT



◎ 产品零部件图与部分产品展示 /Product accessories and full products

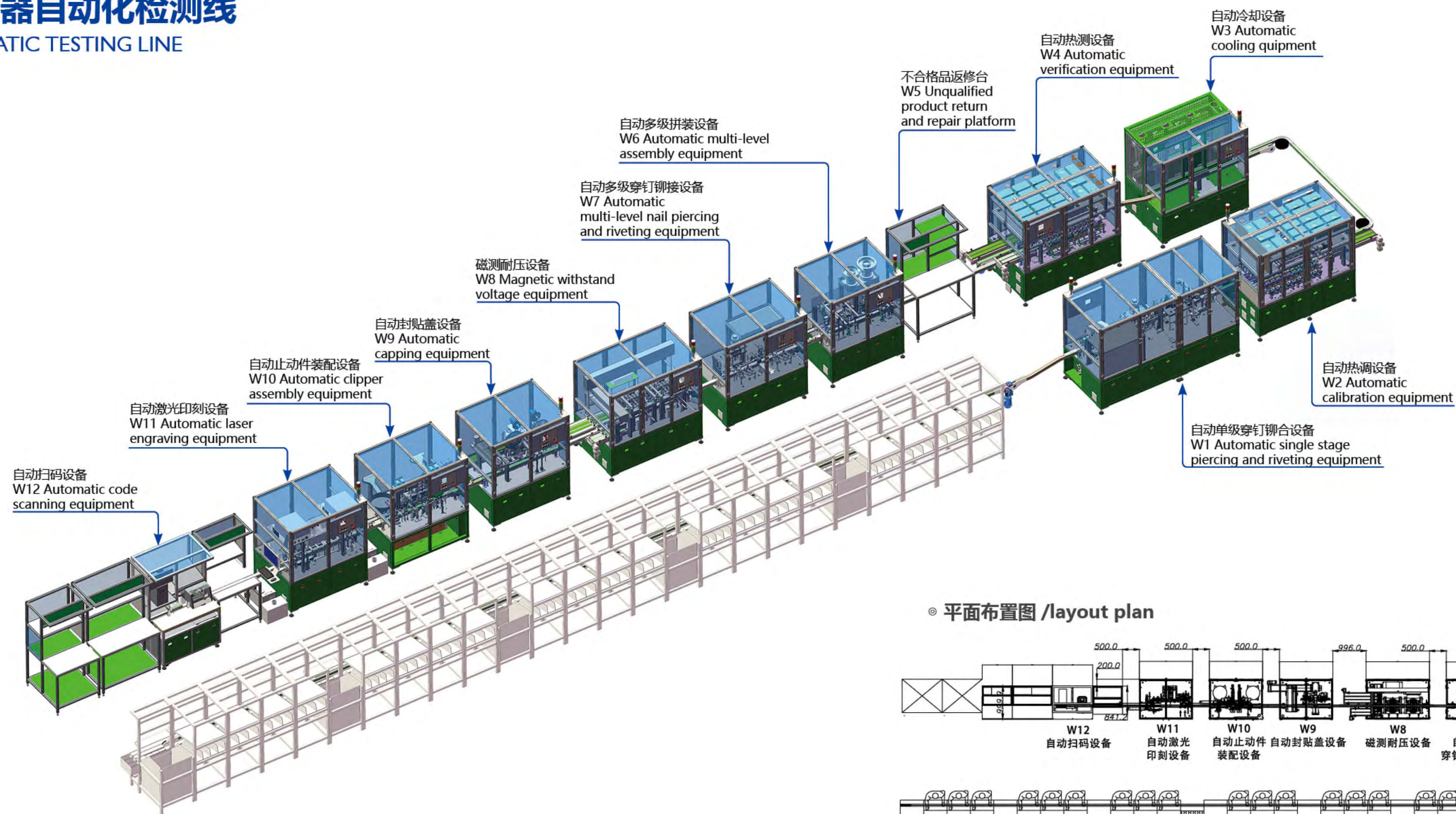


◎ 技术参数 /technical parameter

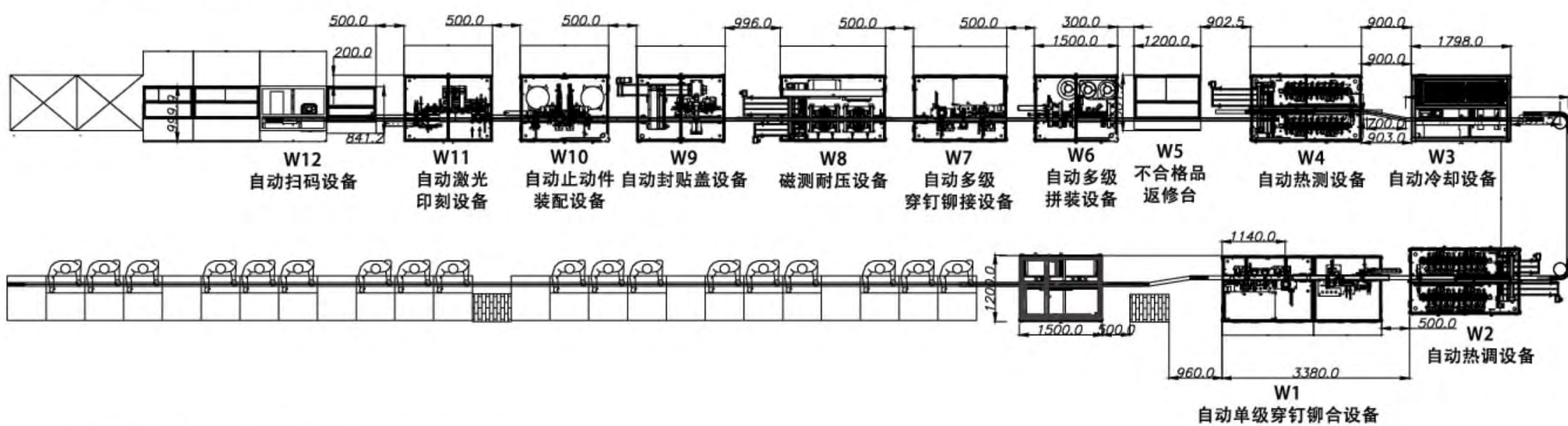
参数名称 Parameter Name	备注 Remarks
① 设备尺寸 Size	2850*1800*1900 (MM)
② 重量 Weight	1800 (KG)
③ 电压 Voltage	380V
④ 气压 Air Pressure	0.6MP
⑤ 效率 Efficiency	6S/pcs
⑥ 设备外观 Equipment Appearance	可定制 Customizable
⑦ 网络 Network	可定制 Customizable

元器件名称 Component Name	元器件品牌 Component Brand
⑧ PLC	OMRON
⑨ 触摸屏 Touch Screen	MCGS
⑩ 气动 Cylinder	SMC
⑪ 传感器 Sensor	OMRON
⑫ 电机 Motor	PANASONIC
⑬ 机器人 Robot	EPSON/FANUC

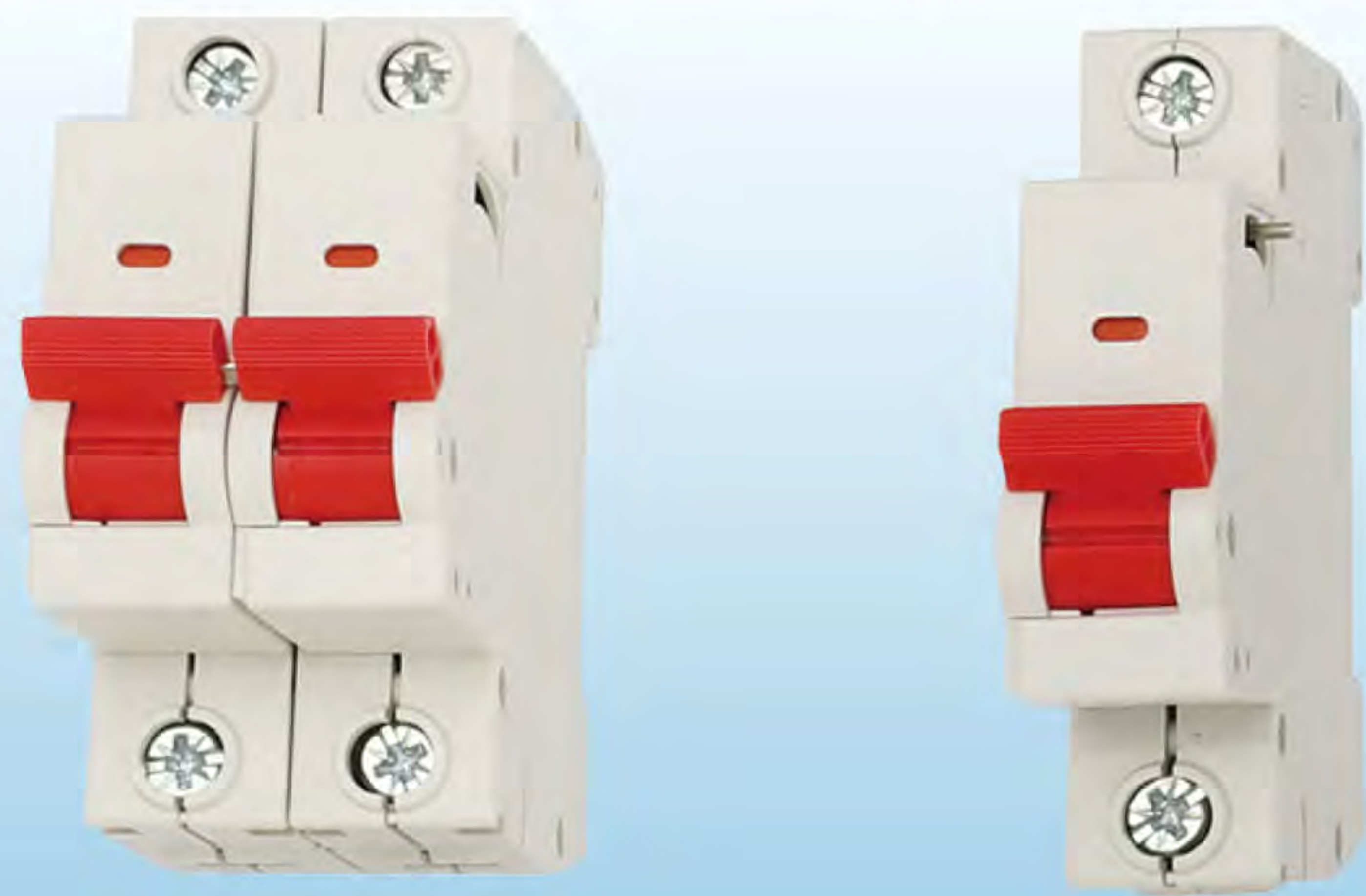
小型断路器自动化检测线
MCB AUTOMATIC TESTING LINE



◎ 平面布置图 / layout plan



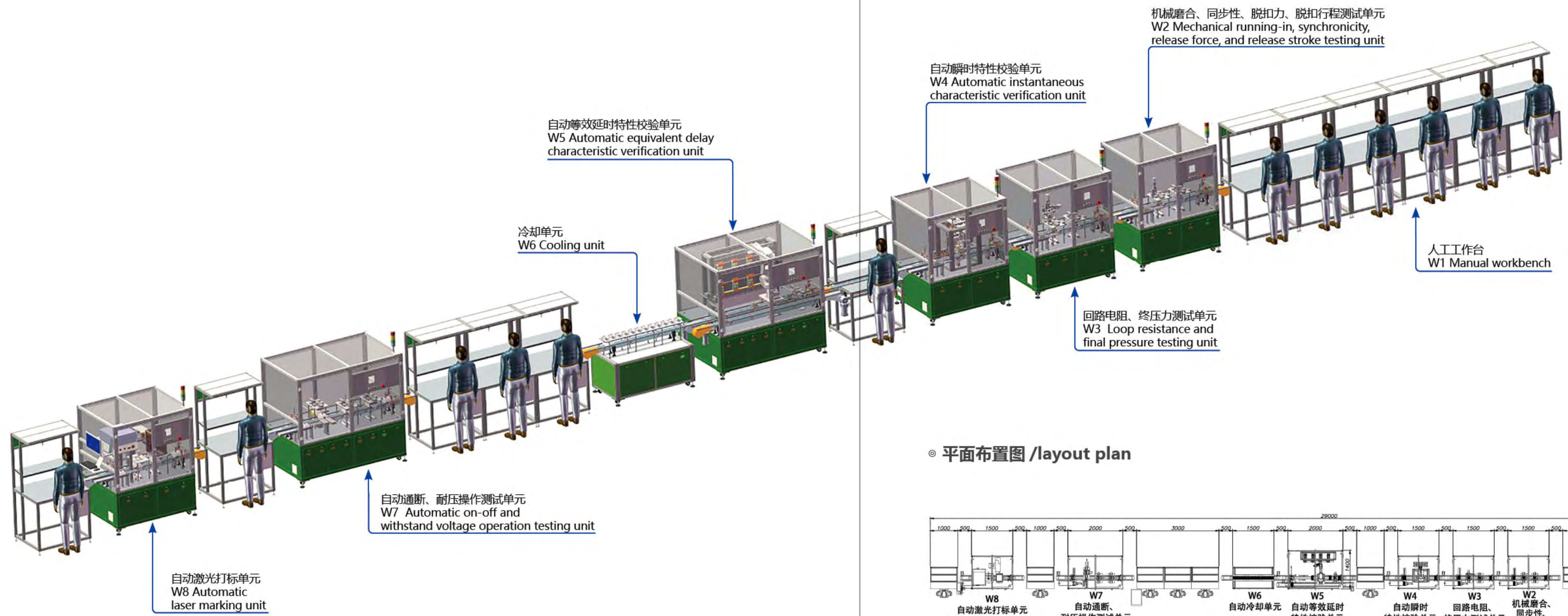
◎ 部分产品展示 / Some full products



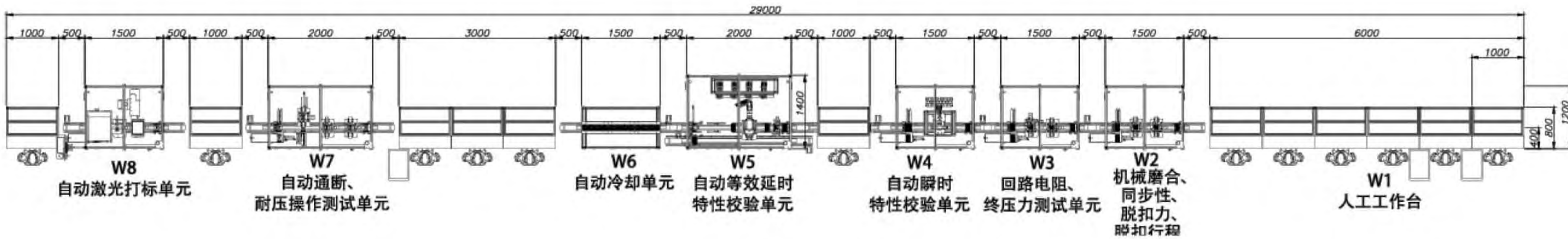
◎ 技术参数 / technical parameter

参数名称 Parameter Name	备注 Remarks	元器件名称 Component Name	元器件品牌 Component Brand
① 设备尺寸 Size	2850*1800*1900 (MM)	⑧ PLC	OMRON
② 重量 Weight	1800 (KG)	⑨ 触摸屏 Touch Screen	MCGS
③ 电压 Voltage	380V	⑩ 气动 Cylinder	SMC
④ 气压 Air Pressure	0.6MP	⑪ 传感器 Sensor	OMRON
⑤ 效率 Efficiency	1.8S/pcs	⑫ 电机 Motor	PANASONIC
⑥ 设备外观 Equipment Appearance	可定制 Customizable	⑬ 机器人 Robot	EPSON/FANUC
⑦ 网络 Network	可定制 Customizable		

塑壳断路器自动化检测线
MCCB AUTOMATIC TESTING LINE



◎ 平面布置图 /layout plan



◎ 部分产品展示 /Some full products



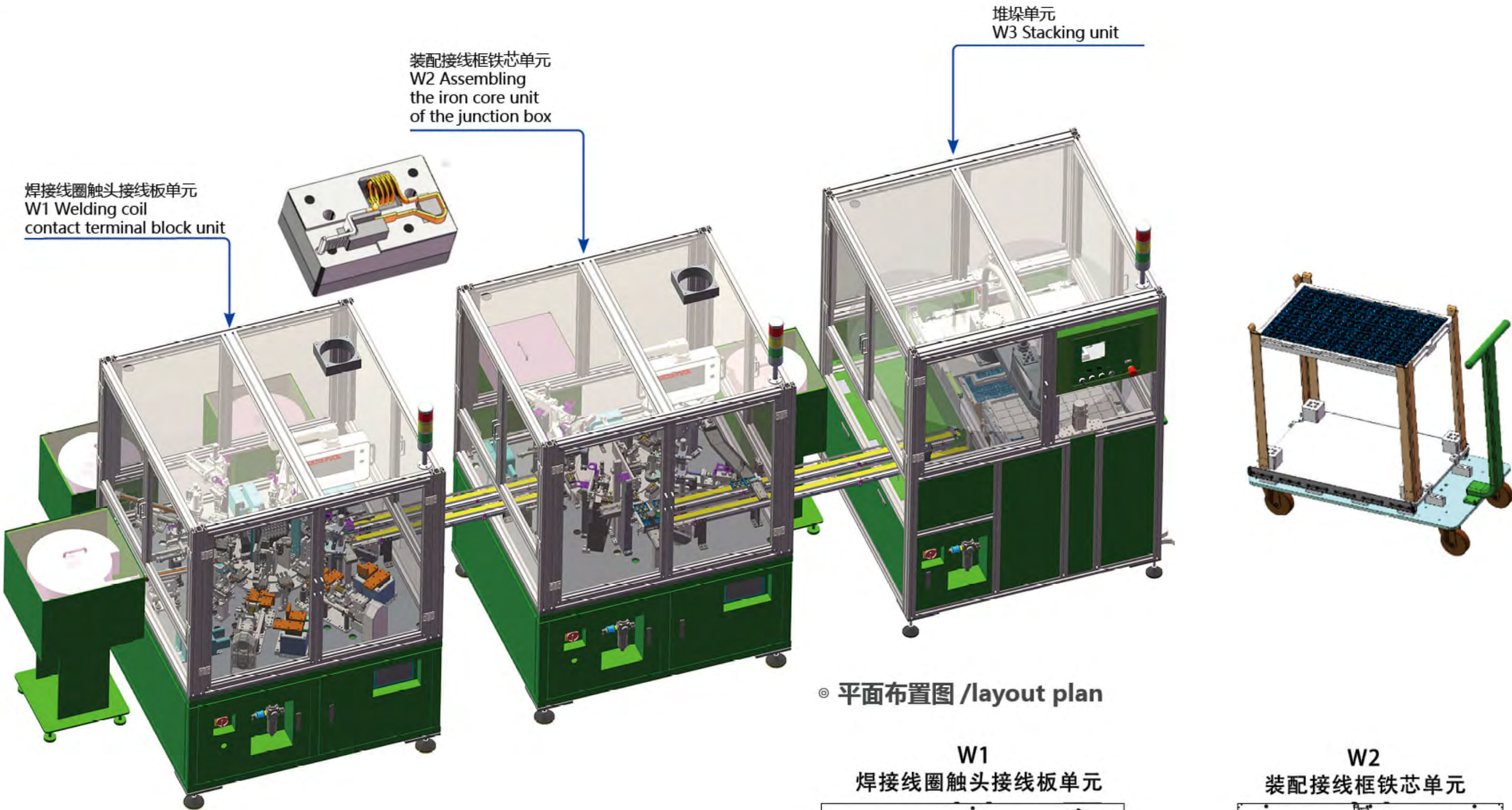
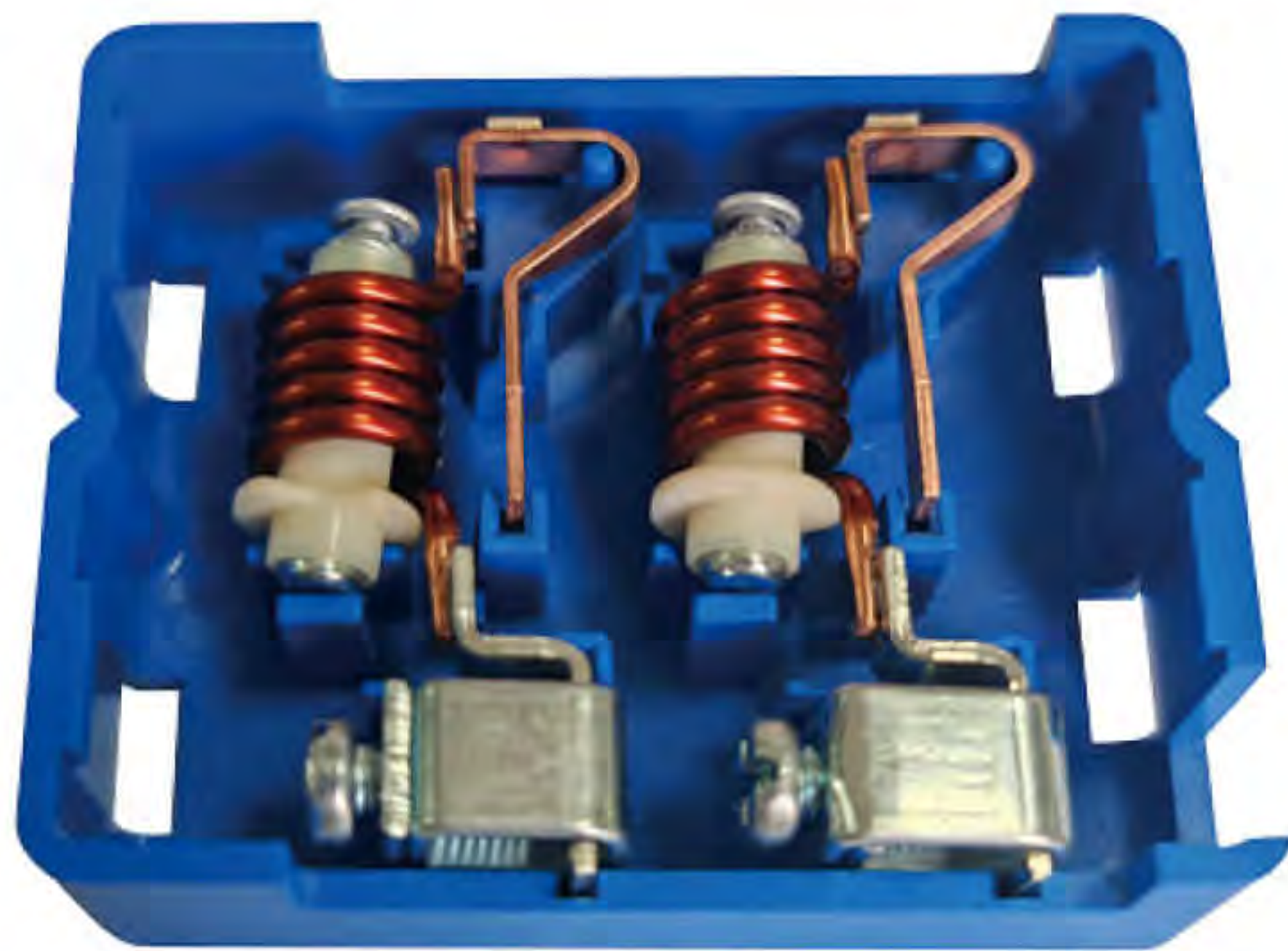
◎ 技术参数 /technical parameter

参数名称 Parameter Name	备注 Remarks	元器件名称 Component Name	元器件品牌 Component Brand
① 设备尺寸 Size	29000*2000*2200 (MM)	⑧ PLC	OMRON
② 重量 Weight	5540 (KG)	⑨ 触摸屏 Touch Screen	MCGS
③ 电压 Voltage	220/380V	⑩ 气动 Cylinder	SMC
④ 气压 Air Pressure	0.6MP	⑪ 传感器 Sensor	OMRON
⑤ 效率 Efficiency	30S/pcs	⑫ 电机 Motor	PANASONIC
⑥ 设备外观 Equipment Appearance	可定制 Customizable	⑬ 机器人 Robot	EPSON/FANUC
⑦ 网络 Network	可定制 Customizable		

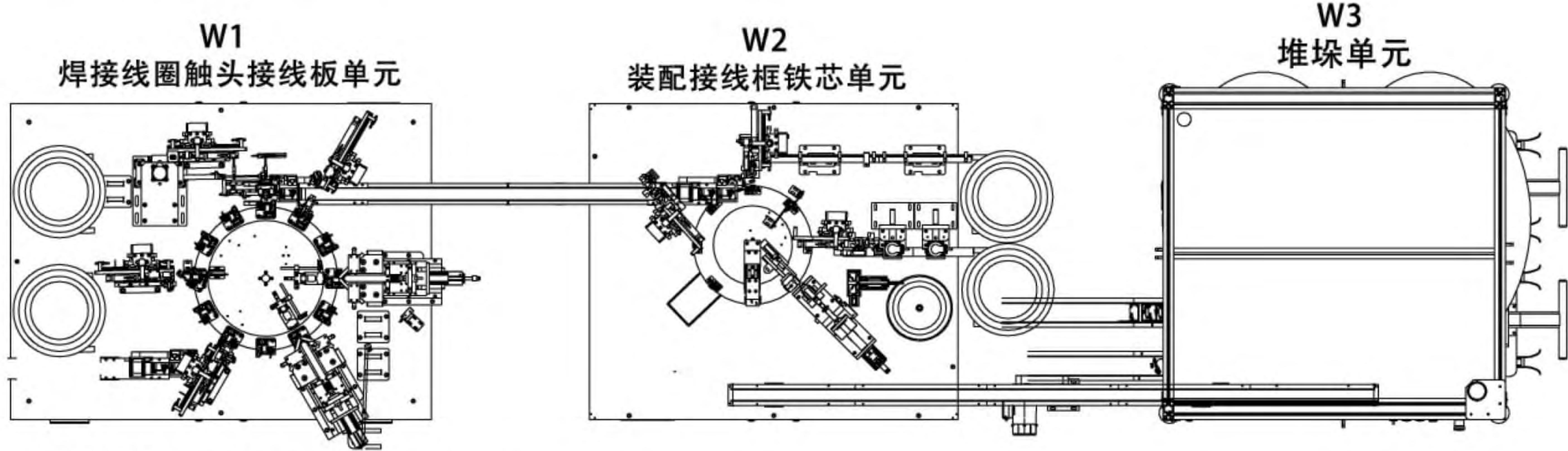
小型断路器磁系统全自动装配焊接线
MCB COIL AUTOMATION WELDING LINE



部分产品展示 /Some full products



平面布置图 /layout plan



产品零部件图 /Product accessories



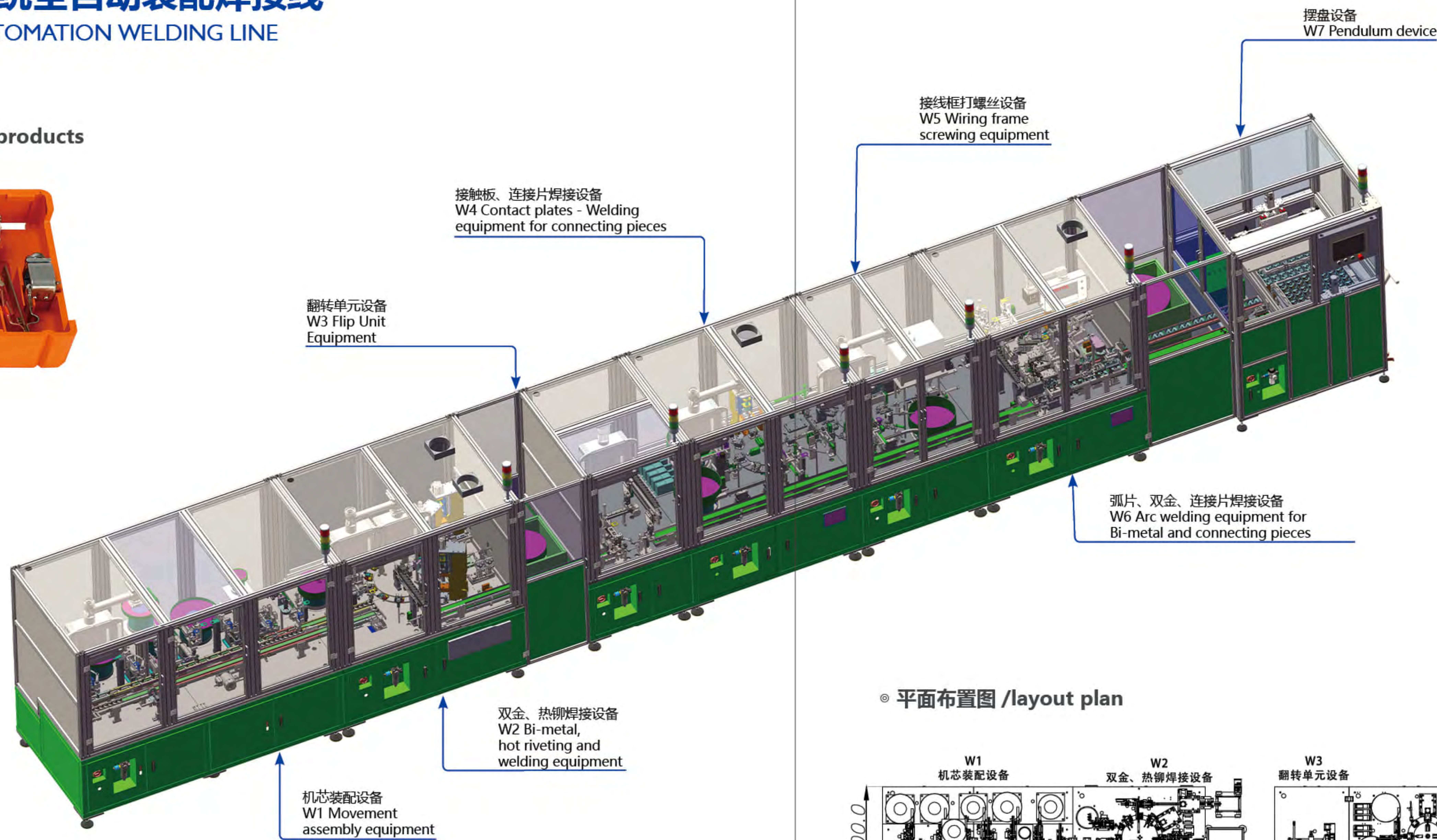
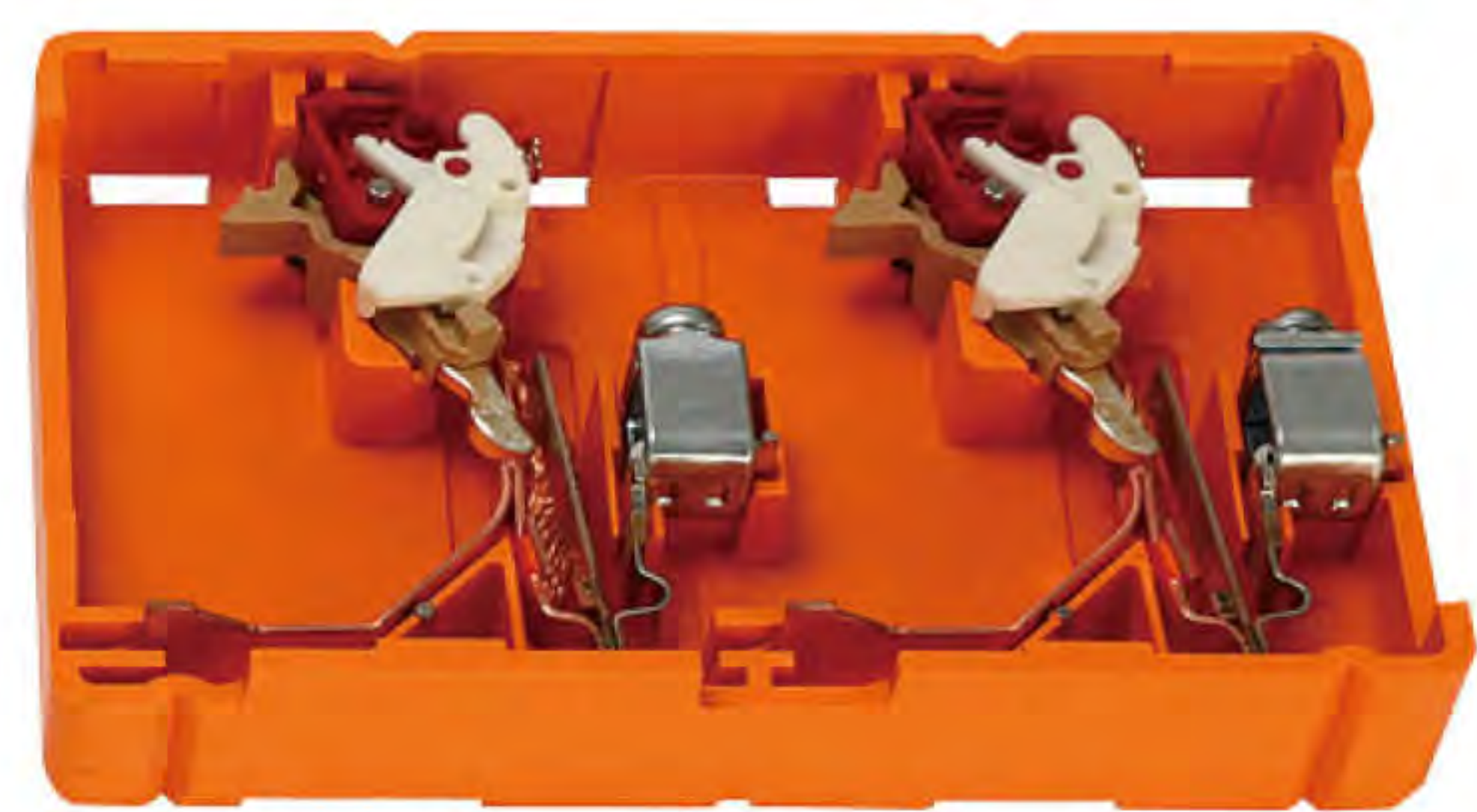
技术参数 /technical parameter

Table with 2 columns: Parameter Name / 参数名称 and Remarks / 备注. It lists technical specifications like size, weight, voltage, pressure, efficiency, appearance, and network, as well as component names and brands like PLC, Touch Screen, Cylinder, Sensor, Motor, and Robot.

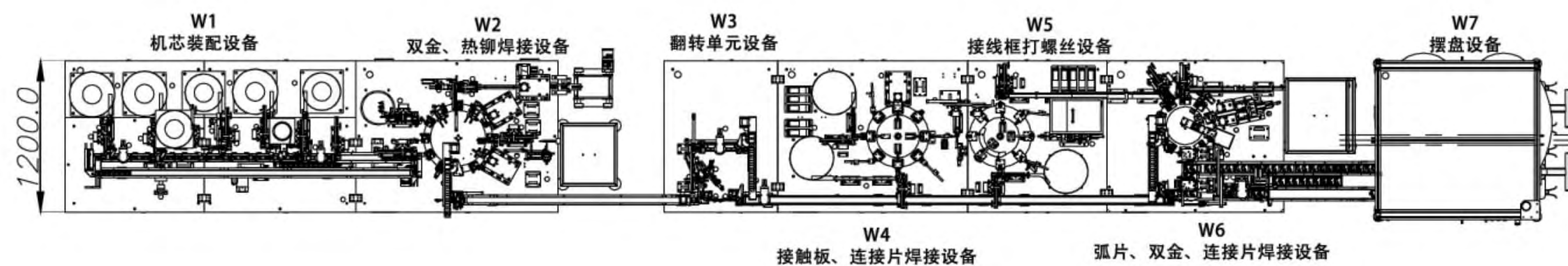
小型断路器热系统全自动装配焊接线
MCB THERMAL TRIP AUTOMATION WELDING LINE



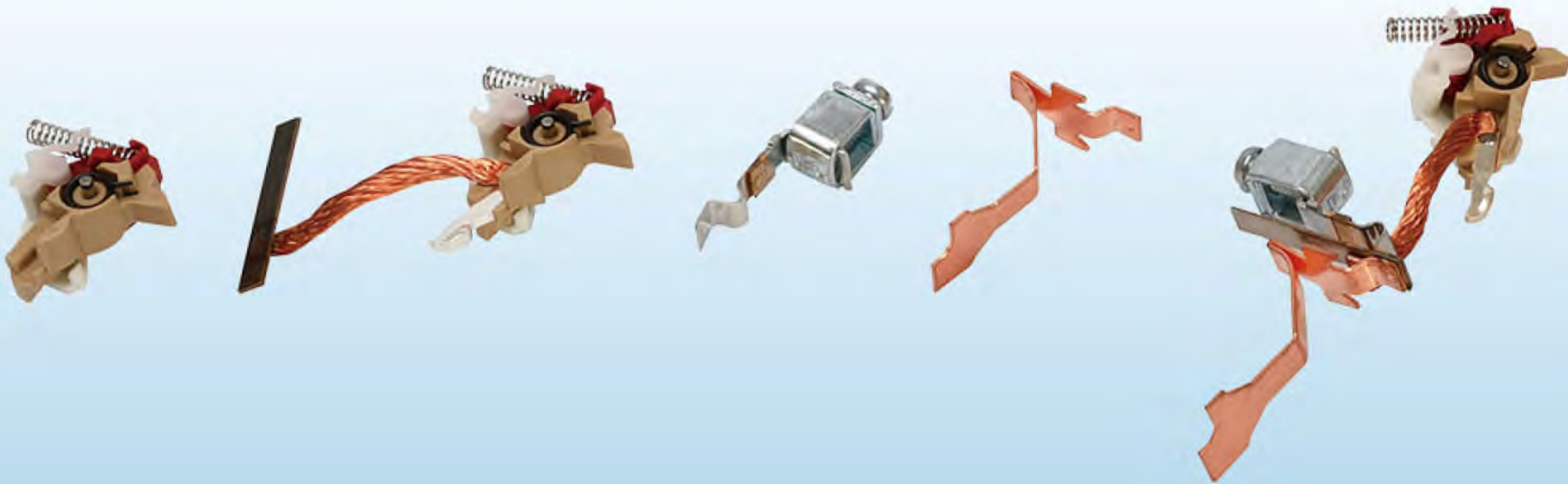
部分产品展示 /Some full products



平面布置图 /layout plan



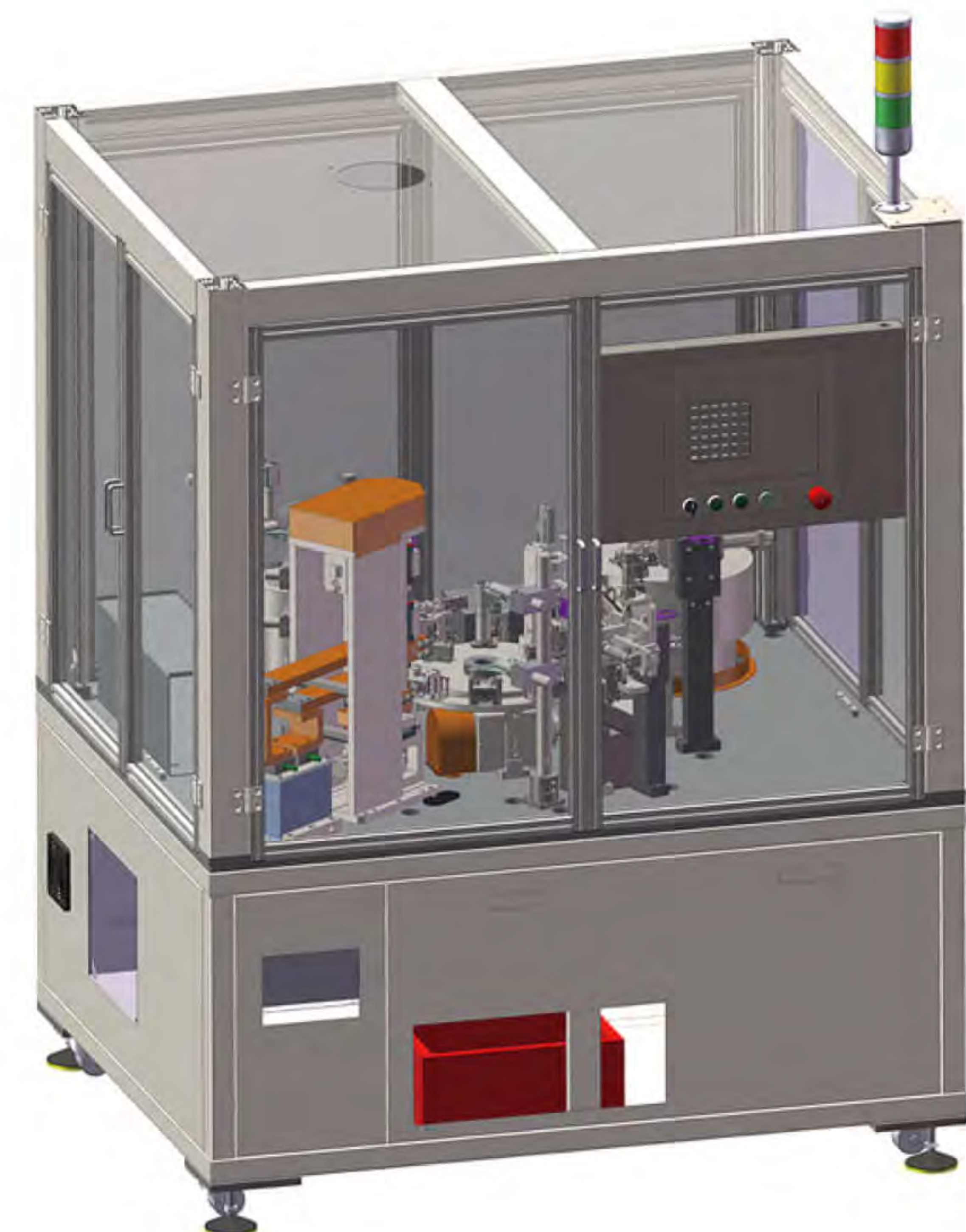
产品零部件图 /Product accessories



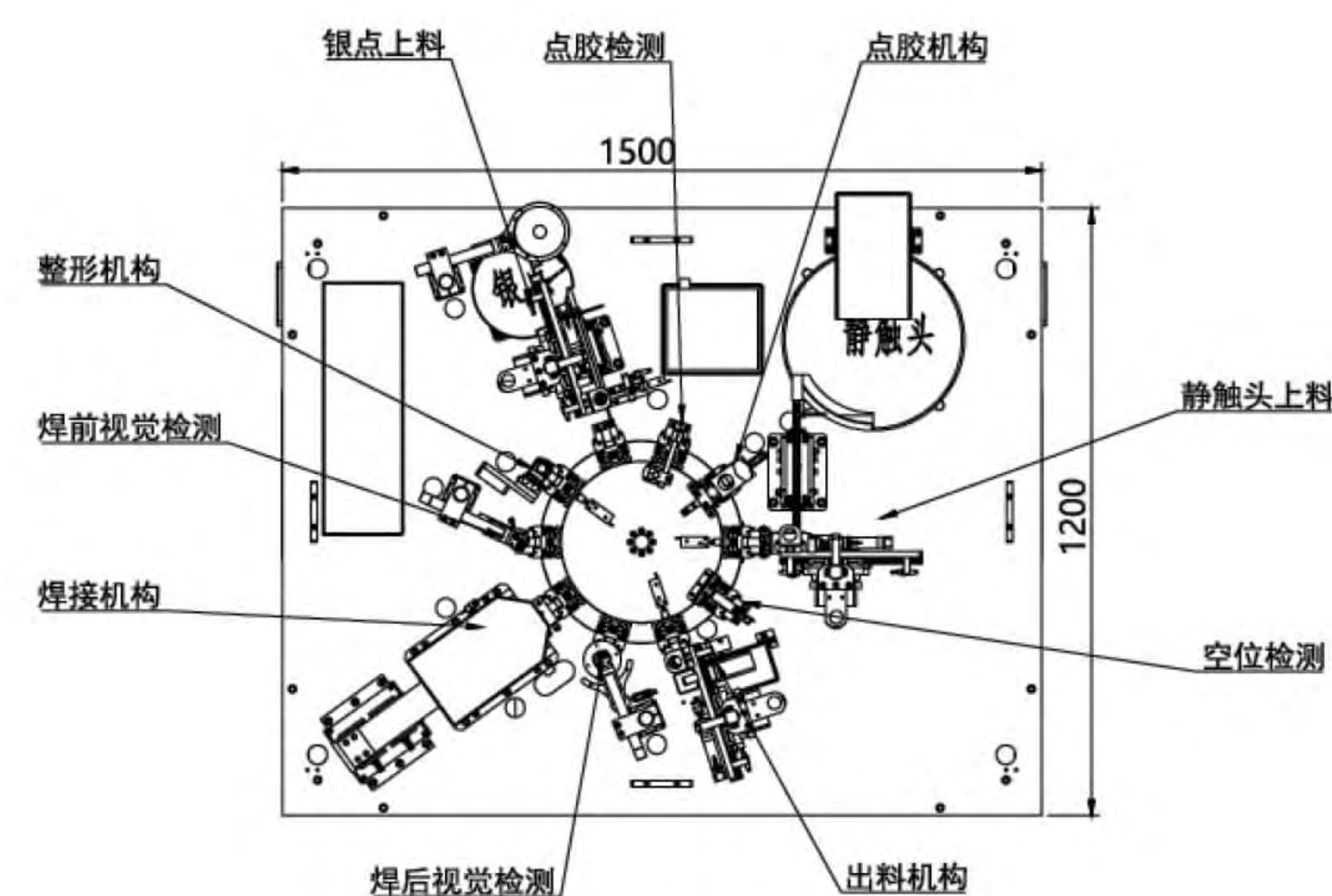
技术参数 /technical parameter

Table with 2 main sections: Equipment Parameters (设备尺寸, 重量, 电压, 气压, 效率, 设备外观, 网络) and Component List (PLC, 触摸屏, 气动, 传感器, 电机, 机器人) with their respective brands.

银点高精度自动焊接设备
SILVER SPOT HIGH PRECISION
AUTOMATIC WELDING EQUIPMENT



◎ 平面布置图 /layout plan



◎ 产品零部件图 /Product accessories



◎ 部分产品展示 /Some full products

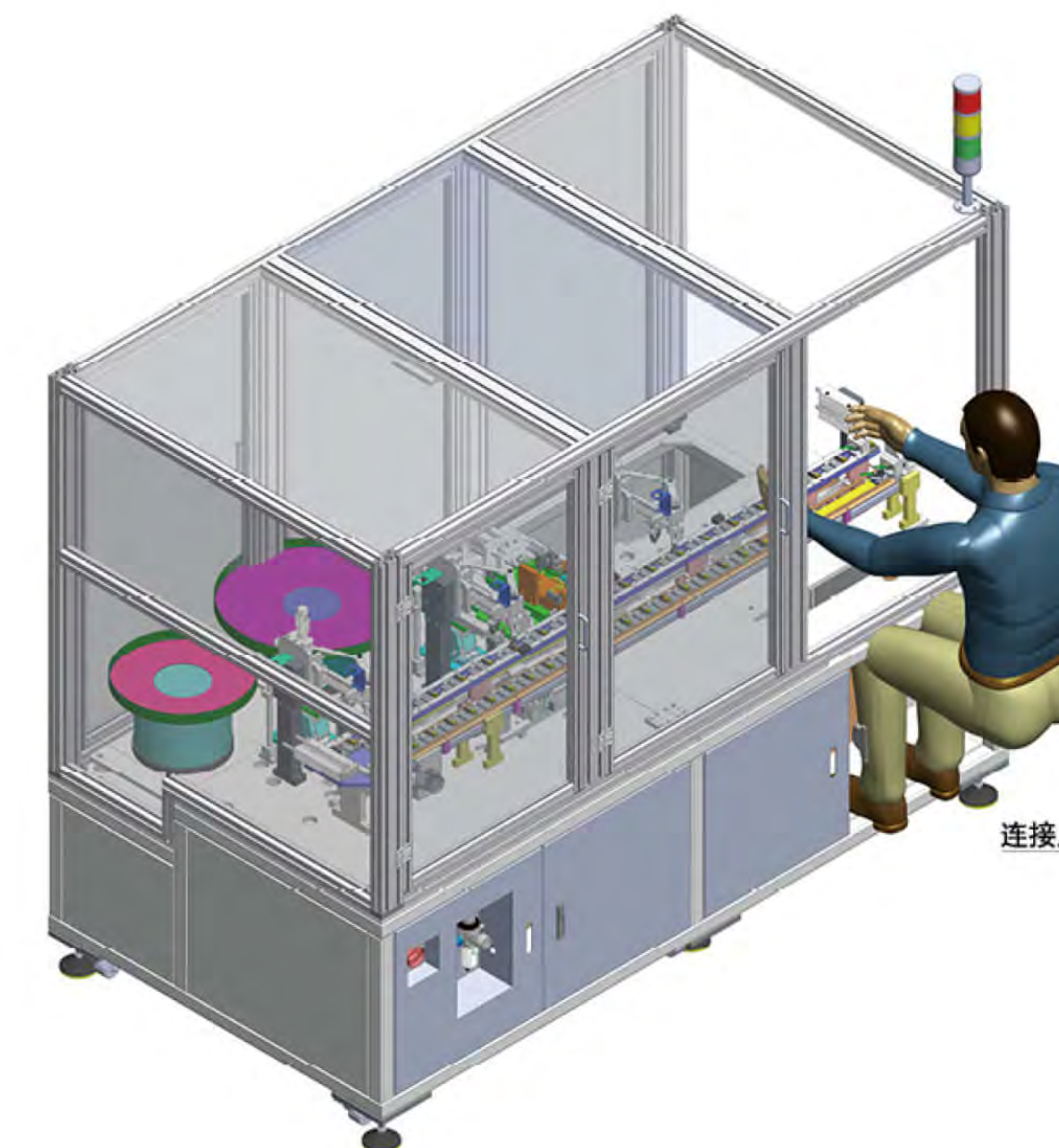


◎ 技术参数 /technical parameter

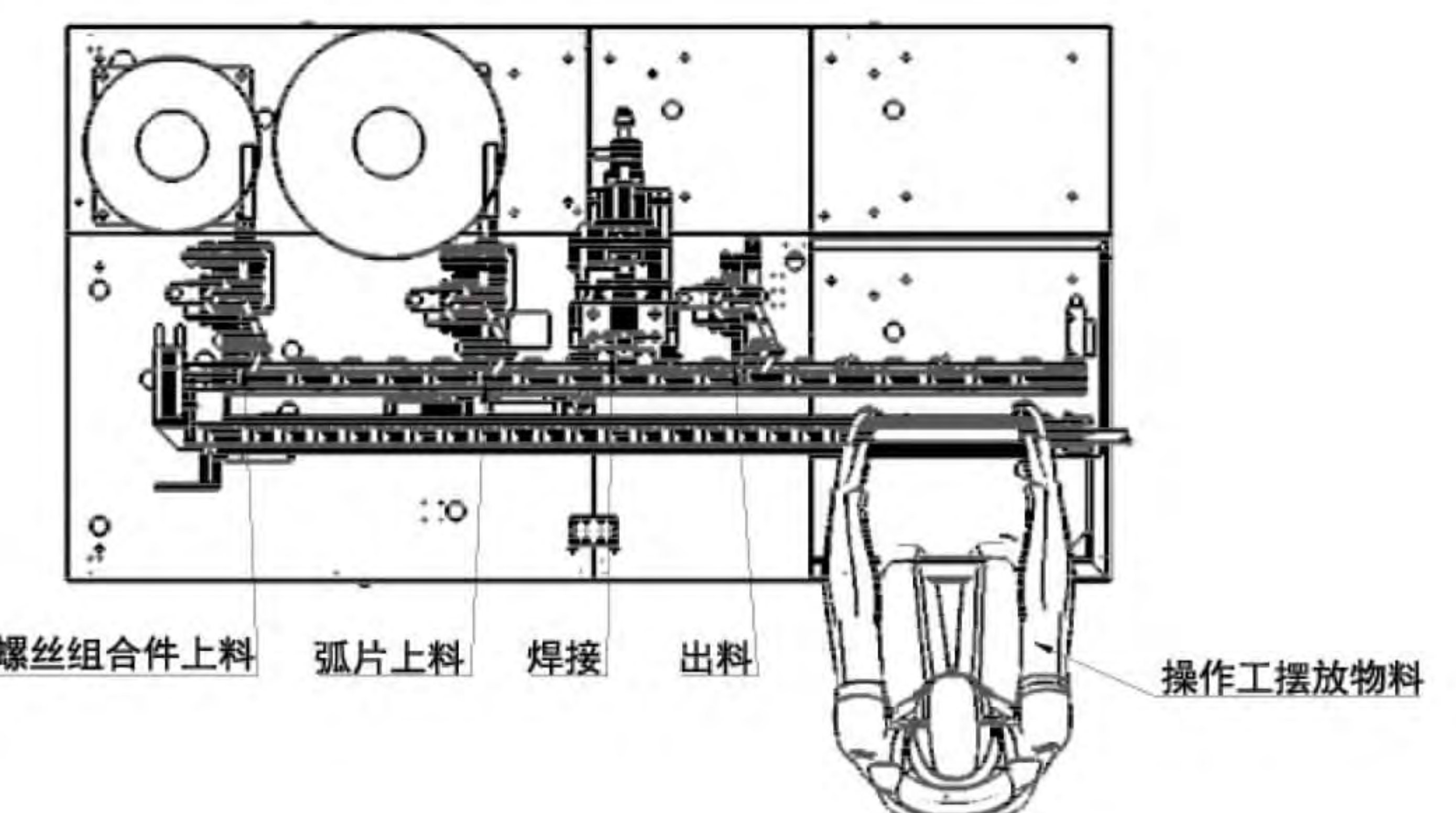
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① 设备尺寸 Size	1500*1200*1900 (MM)
② 重量 Weight	750 (KG)
③ 电压 Voltage	380V
④ 气压 Air Pressure	0.5-0.7MP
⑤ 效率 Efficiency	25-30pcs/min
⑥ 设备外观 Equipment Appearance	可定制 Customizable
⑦ 网络 Network	可定制 Customizable

元器件名称 Component Name	元器件品牌 Component Brand
⑧ PLC	OMRON
⑨ 触摸屏 Touch Screen	MCGS
⑩ 气动 Cylinder	SMC
⑪ 传感器 Sensor	OMRON
⑫ 电机 Motor	PANASONIC
⑬ 机器人 Robot	EPSON/FANUC

半自动三合一焊接设备
SEMI-AUTOMATIC WELDING EQUIPMENT



◎ 平面布置图 /layout plan



◎ 产品零部件图 /Product accessories



◎ 部分产品展示 /Some full products

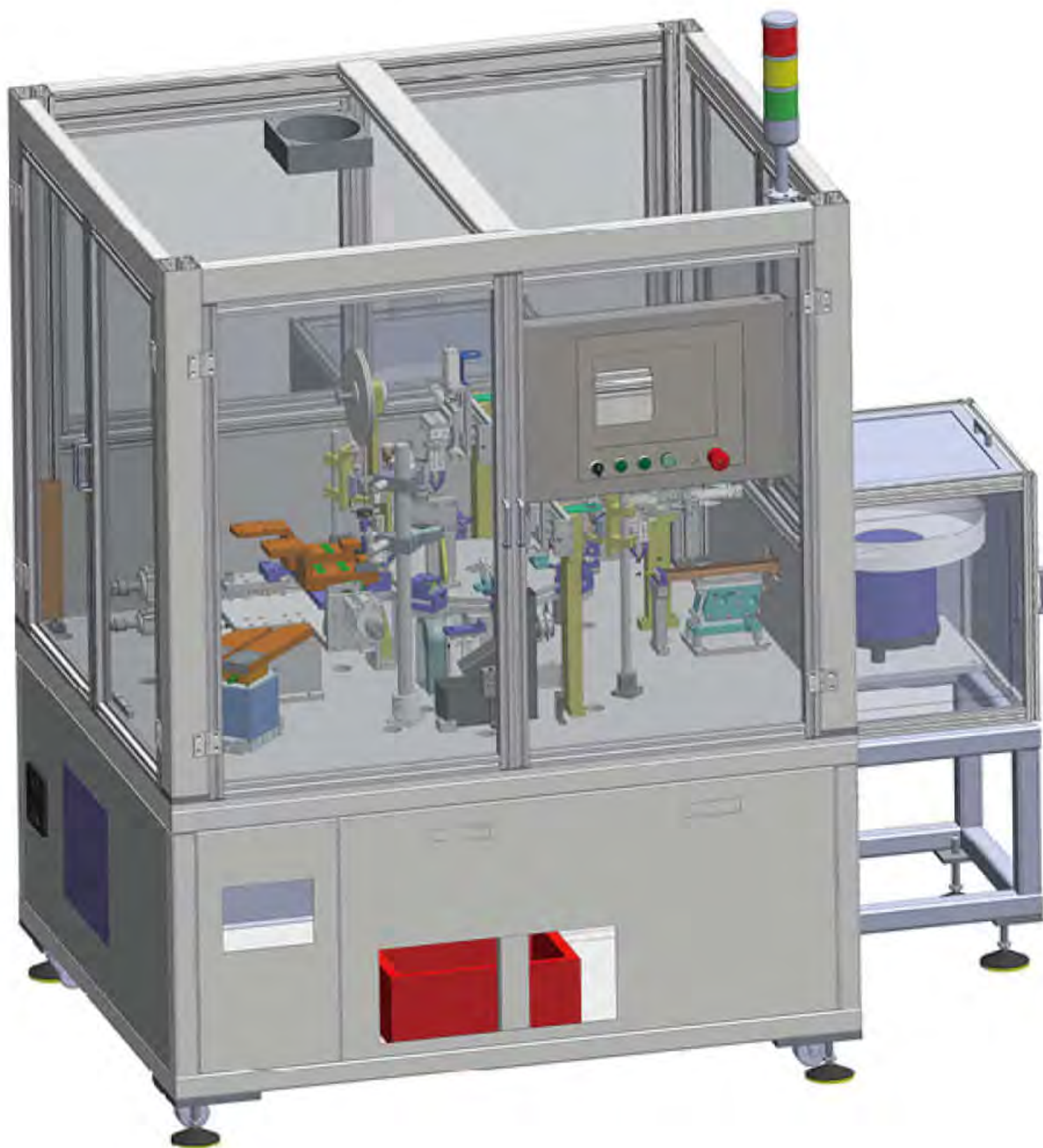


◎ 技术参数 /technical parameter

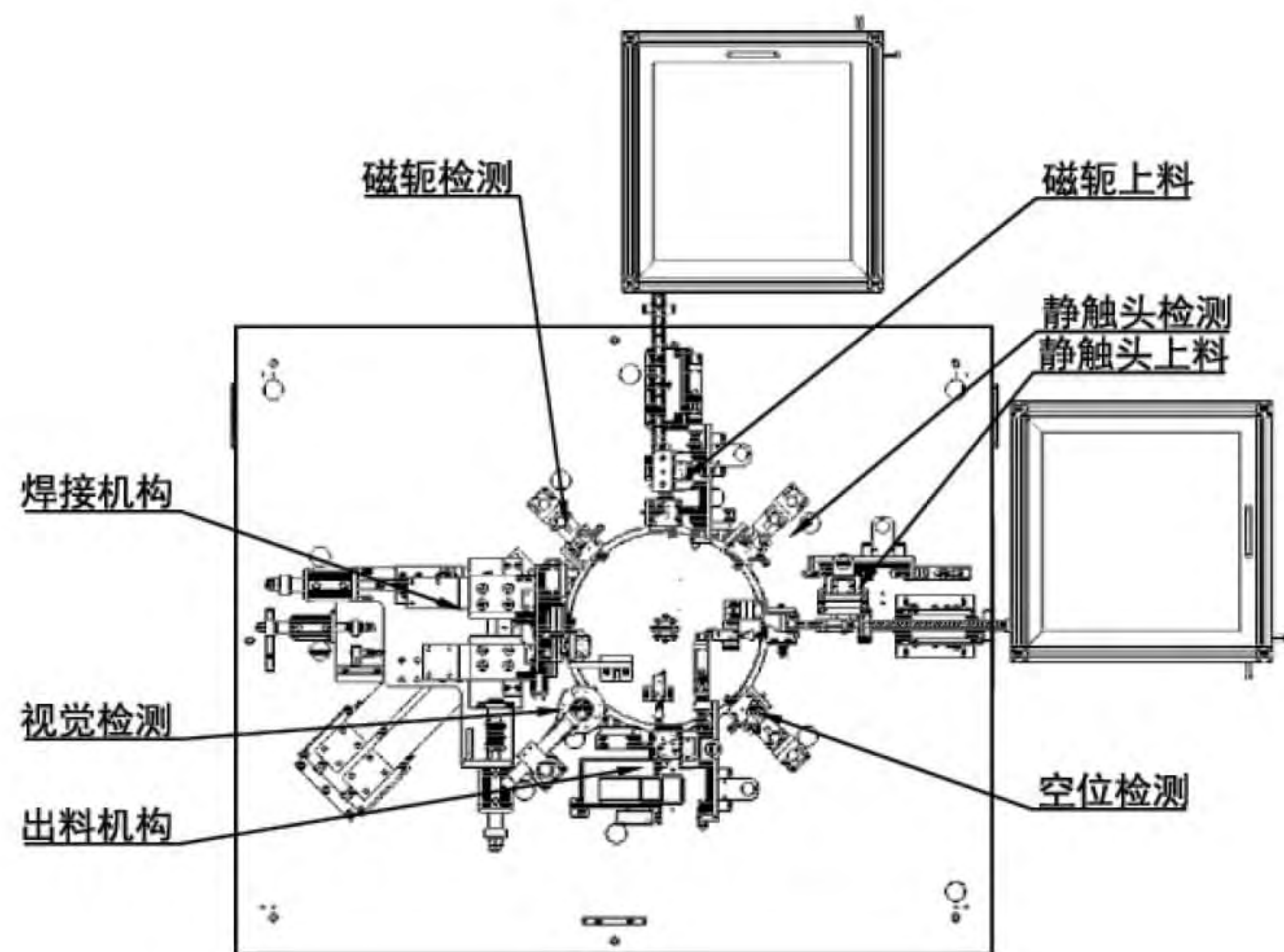
参数名称 Parameter Name	备注 Remarks
① 设备尺寸 Size	2500*1200*1900 (MM)
② 重量 Weight	780 (KG)
③ 电压 Voltage	380V
④ 气压 Air Pressure	0.5-0.7MP
⑤ 效率 Efficiency	23-25pcs/min
⑥ 设备外观 Equipment Appearance	可定制 Customizable
⑦ 网络 Network	可定制 Customizable

元器件名称 Component Name	元器件品牌 Component Brand
⑧ PLC	OMRON
⑨ 触摸屏 Touch Screen	MCGS
⑩ 气动 Cylinder	SMC
⑪ 传感器 Sensor	OMRON
⑫ 电机 Motor	PANASONIC
⑬ 机器人 Robot	EPSON/FANUC

磁轭焊接设备
COIL METAL PARTS BRACKET
AUTOMATION WELDING EQUIPMENT



◎ 平面布置图 /layout plan



◎ 产品零部件图 /Product accessories



◎ 部分产品展示 /Some full products



◎ 技术参数 /technical parameter

参数名称 Parameter Name	备注 Remarks
① 设备尺寸 Size	2000*1800*1900 (MM)
② 重量 Weight	750 (KG)
③ 电压 Voltage	380V
④ 气压 Air Pressure	0.5-0.7MP
⑤ 效率 Efficiency	20-25pcs/min
⑥ 设备外观 Equipment Appearance	可定制 Customizable
⑦ 网络 Network	可定制 Customizable

元器件名称 Component Name	元器件品牌 Component Brand
⑧ PLC	OMRON
⑨ 触摸屏 Touch Screen	MCGS
⑩ 气动 Cylinder	SMC
⑪ 传感器 Sensor	OMRON
⑫ 电机 Motor	PANASONIC
⑬ 机器人 Robot	EPSON/FANUC

部分客户

Part of customers

